



**CSA
Group**

ANSI/CSA HGV 4.1-2012

Standard for Hydrogen dispensing systems



Legal Notice for Standards

Canadian Standards Association and CSA America, Inc. (operating as "CSA Group") develop standards through a consensus standards development process approved by the Standards Council of Canada. This process brings together volunteers representing varied viewpoints and interests to achieve consensus and develop a standard. Although CSA Group administers the process and establishes rules to promote fairness in achieving consensus, it does not independently test, evaluate, or verify the content of standards.

Disclaimer and exclusion of liability

This document is provided without any representations, warranties, or conditions of any kind, express or implied, including, without limitation, implied warranties or conditions concerning this document's fitness for a particular purpose or use, its merchantability, or its non-infringement of any third party's intellectual property rights. CSA Group does not warrant the accuracy, completeness, or currency of any of the information published in this document. CSA Group makes no representations or warranties regarding this document's compliance with any applicable statute, rule, or regulation.

IN NO EVENT SHALL CSA GROUP, ITS VOLUNTEERS, MEMBERS, SUBSIDIARIES, OR AFFILIATED COMPANIES, OR THEIR EMPLOYEES, DIRECTORS, OR OFFICERS, BE LIABLE FOR ANY DIRECT, INDIRECT, OR INCIDENTAL DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES, HOWSOEVER CAUSED, INCLUDING BUT NOT LIMITED TO SPECIAL OR CONSEQUENTIAL DAMAGES, LOST REVENUE, BUSINESS INTERRUPTION, LOST OR DAMAGED DATA, OR ANY OTHER COMMERCIAL OR ECONOMIC LOSS, WHETHER BASED IN CONTRACT, TORT (INCLUDING NEGLIGENCE), OR ANY OTHER THEORY OF LIABILITY, ARISING OUT OF OR RESULTING FROM ACCESS TO OR POSSESSION OR USE OF THIS DOCUMENT, EVEN IF CSA GROUP HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES.

In publishing and making this document available, CSA Group is not undertaking to render professional or other services for or on behalf of any person or entity or to perform any duty owed by any person or entity to another person or entity. The information in this document is directed to those who have the appropriate degree of experience to use and apply its contents, and CSA Group accepts no responsibility whatsoever arising in any way from any and all use of or reliance on the information contained in this document.

CSA Group is a private not-for-profit company that publishes voluntary standards and related documents. CSA Group has no power, nor does it undertake, to enforce compliance with the contents of the standards or other documents it publishes.

Intellectual property rights and ownership

As between CSA Group and the users of this document (whether it be in printed or electronic form), CSA Group is the owner, or the authorized licensee, of all works contained herein that are protected by copyright, all trade-marks (except as otherwise noted to the contrary), and all inventions and trade secrets that may be contained in this document, whether or not such inventions and trade secrets are protected by patents and applications for patents. Without limitation, the unauthorized use, modification, copying, or disclosure of this document may violate laws that protect CSA Group's and/or others' intellectual property and may give rise to a right in CSA Group and/or others to seek legal redress for such use, modification, copying, or disclosure. To the extent permitted by licence or by law, CSA Group reserves all intellectual property rights in this document.

Patent rights

Attention is drawn to the possibility that some of the elements of this standard may be the subject of patent rights. CSA Group shall not be held responsible for identifying any or all such patent rights. Users of this standard are expressly advised that determination of the validity of any such patent rights is entirely their own responsibility.

Authorized use of this document

This document is being provided by CSA Group for informational and non-commercial use only. The user of this document is authorized to do only the following:

If this document is in electronic form:

- load this document onto a computer for the sole purpose of reviewing it;
- search and browse this document; and
- print this document if it is in PDF format.

Limited copies of this document in print or paper form may be distributed only to persons who are authorized by CSA Group to have such copies, and only if this Legal Notice appears on each such copy.

In addition, users may not and may not permit others to

- alter this document in any way or remove this Legal Notice from the attached standard;
- sell this document without authorization from CSA Group; or
- make an electronic copy of this document.

If you do not agree with any of the terms and conditions contained in this Legal Notice, you may not load or use this document or make any copies of the contents hereof, and if you do make such copies, you are required to destroy them immediately. Use of this document constitutes your acceptance of the terms and conditions of this Legal Notice.



Preface

This publication represents a standard for safe operation, substantial and durable construction and performance testing of the mechanical and electrical features of newly manufactured hydrogen gas dispensing systems for vehicles, intended primarily to dispense fuel directly into the vehicle fuel storage container.

This standard is based on engineering principles, research and the combined expertise of manufacturers, users, and others having specialized experience.

Nothing in this standard is to be considered in any way as indicating a measure of quality beyond compliance with the provisions it contains. It is designed to allow compliance of products which may exceed that specified in the provisions herein. In its preparation, full recognition has been given to possibilities of improvement through ingenuity of design. This standard is subject to revision as further experience and investigation may show it is necessary and desirable.

CSA Group, does not assume or undertake to discharge any responsibility of the manufacturer or any other party. CSA Group shall not incur any obligation or liability for damages, including consequential damages, arising out of or in connection with the use, interpretation of or reliance upon this standard.

Users of this American National Standard are advised that the devices/products/activities within its scope may be subject to regulation at the federal, state, or local levels. Users are strongly urged to investigate this possibility through appropriate channels. In the event of a conflict with this standard, the federal, state, or local regulations should be followed.

CAUTION NOTICE: This American National Standard may be revised or withdrawn at any time. The procedures of the American National Standards Institute, Inc., require that action be taken to reaffirm, revise or withdraw this standard no later than five (5) years from the date of approval. Purchasers of American National Standards may receive current information on all standards by calling or writing the American National Standards Institute, Inc., 25 West 43rd Street, Fourth Floor, New York, N.Y. 10036, (212) 642-4900.

EFFECTIVE DATE: An organization using this standard for product evaluation as a part of its certification program will normally establish the date by which all products certified by that organization should comply with this standard.

History Of The Development Of ANSI/CSA HGV 4.1

(This History is informative and is not part of the standard.)

NOTE: This is the first edition of ANSI/CSA America HGV 4.1.

In September 2002, CSA met with the U.S. Department of Energy, Renewable Fuels Group in Washington, D.C. to discuss standards development opportunities in the hydrogen technology area. During this meeting, DOE requested that CSA provide a proposal relating to the development of hydrogen technology standards and codes in the United States.

Industry recognized that an important consideration in the successful commercialization of hydrogen gas as a vehicle fuel was the issue of codes and standards, pertaining to both fueling stations and vehicle fuel system components. CSA undertook the goal of establishing a program for the development of an organized family of coordinated standards that addresses hydrogen gas vehicles and fueling stations.

Industry and CSA recognized there was no standard that addressed safety requirements for hydrogen dispensing systems. The development of such a standard was necessary based on industry needs and feedback:

- (1) There were no standards available for hydrogen dispenser applications at the 700 bar pressure levels.
- (2) Automotive OEMs driving the application of hydrogen as a fuel for vehicles expressed concern over solutions in demonstration projects in the field.

The focus of the hydrogen dispensing system standard established performance based requirements for the mechanical and electrical features and construction of newly manufactured systems that dispense hydrogen gas for vehicles, intended primarily to dispense fuel directly into the vehicle fuel storage container.

CSA has positioned itself as a leader in the fuel cell, hydrogen and natural gas sectors as a Standards Developing Organization (SDO). CSA is aggressively updating and developing national standards, and is playing a major role in the promulgation of US technologies nationally. As US TAG Administrator to IEC TC 105 for Fuel Cell Technologies and as US TAG members of ISO TC 197 and ISO TC 22 / SC 25, CSA is facilitating US technology internationally. CSA organized committees to address technical issues in the development of standards which would affect future expansion of the hydrogen industry.

The HGV 4.1 hydrogen dispensing systems standard was processed as an American National Standard in accordance with procedures of the American National Standards Institute (ANSI).

This is the first edition of the HGV 4.1 hydrogen dispensing systems standard, and was approved by the American National Standards Institute, Inc. on March 20, 2012.

Joint Automotive Technical Committee

| | | |
|--------------------------|---|-------------------|
| Livio Gambone | Powertech Labs Inc. | <i>(Chairman)</i> |
| Joe Cohen | Air Products and Chemicals Inc. | |
| Douglas Horne | Clean Vehicle Education Foundation | |
| John Jordan | Fab Enterprises, LLC | |
| Susana Katz | S. Katz and Associates Inc. | |
| Norman Newhouse | Lincoln Composites Inc. | |
| Gini Sage | General Motors of Canada Limited | |
| Stan Sinclair | Southern California Gas Company | |
| Neel Sirosh | Quantum Fuel Systems Technologies Worldwide, Inc. | |
| Mike Spears | SSP Fittings Corp. | |
| Rhoads Stephenson | Motor Vehicle Fire Research Institute | |

NGV/HGV 4.1 Technical Advisory Committee

| | | |
|------------------------|---|--------------------|
| Robert Boyd | Boyd Hydrogen LLC | |
| Joe Cohen | Air Products and Chemicals Inc. | |
| Ron Czischke | Underwriters Laboratories | |
| John Dimmick | Clean Vehicle Education Foundation | |
| Hajime Fukumoto | Japan Automobile Research Institute | |
| Bryan Gordon | Nuvera Fuel Cells, Inc. | |
| Karen Hall | Fuel Cell and Hydrogen Energy Association | |
| Aaron Harris | Nuvera Fuel Cells, Inc. | |
| Douglas Horne | Clean Vehicle Education Foundation | <i>(Alternate)</i> |
| Terry Jackson | Accuflex Industrial Hose Limited | |
| Susana Katz | S. Katz and Associates Inc. | |
| Samuel Lam | Ministry of Transportation | |
| Steven Mathison | Honda R&D Americas, Inc. | |
| Angela Nanalal | Powertech Labs Inc. | |
| Brian Nowicki | Nuvera Fuel Cell Inc | <i>(Alternate)</i> |
| Dev Patel | Kraus Global Inc. | |
| Darryl Pollica | Nuvera Fuel Cell Inc. | <i>(Alternate)</i> |
| Brian Powers | Clean Energy Fuels | |
| Spencer Quong | Quong & Associates, Inc. | |
| Volker Rothe | General Motors Corp. | <i>(Alternate)</i> |
| Gini Sage | General Motors of Canada Limited | |
| Eugene Steele | General Motors | <i>(Alternate)</i> |
| Perry Wager | Alberta Municipal Affairs Safety | |
| Matthew Weaver | PDC Machines, Inc. | |
| Robert Wichert | Robert P. Wichert Professional Engineering Inc. | |

ANSI/CSA HGV 4.1-2012
Hydrogen dispensing systems



™A trade-mark of the Canadian Standards Association, operating as "CSA Group"

*Published in May 2012 by CSA Group
A not-for-profit private sector organization
5060 Spectrum Way, Suite 100, Mississauga, Ontario, Canada L4W 5N6
1-800-463-6727 • 416-747-4044*

Visit our Online Store at shop.csa.ca

To purchase standards and related publications, visit our Online Store at shop.csa.ca or call toll-free 1-800-463-6727 or 416-747-4044.

ISBN 978-1-55491-980-2

© 2012 CSA Group

All rights reserved. No part of this publication may be reproduced in any form whatsoever without the prior permission of the publisher.

Contents

Page

Part I Construction

- 1.1 Scope 3
- 1.2 General Construction and Assembly 4
- 1.3 Housing 6
- 1.4 Pressure Relief Valves 7
- 1.5 Filters 7
- 1.6 Valves 8
- 1.7 Venting 8
- 1.8 Piping and Fittings 8
- 1.9 Hoses and Nozzles 9
- 1.10 Pressure Indicating Devices 10
- 1.11 Overfill Protection 10
- 1.12 Automatic Temperature Compensation 10
- 1.13 Electrical Equipment and Wiring 11
- 1.14 Emergency Shutdown Systems 11
- 1.15 Installation, Service And Operating Instructions 12
- 1.16 Marking 13

Part II Performance

- 2.1 General 16
- 2.2 Leakage 16
- 2.3 Impact 17
- 2.4 Dispenser Shut-down 17
- 2.5 Hose Rupture 18
- 2.6 Hose Breakaway 18
- 2.7 Purging System Failure 18
- 2.8 Vehicle-Dispenser Interface 19
- 2.9 Dispenser Ground Continuity 19
- 2.10 Dielectric Voltage-Withstand Test 19
- 2.11 Rain 20
- 2.12 Protection Parameters 21
- 2.13 Marking Material Adhesion And Legibility 21

Tables

- Table I 24

Figures

- Figure 1. Method of Test for Hose Rupture (Also See Section 2.5, Hose Ruptures) 26
- Figure 2. Arrangement of Spray Heads and Associated Piping for Simulated Rainstorm Test 27
- Figure 3. Spray Head Assembly and Detail of Construction 27

Contents (Continued)

| | Page |
|--|------|
| Part III Manufacturing And Production Tests | 28 |
| Part IV Definitions | 29 |
| EXHIBIT A List Of Reference Standards | 32 |
| EXHIBIT B Reference List Of All CSA America HGV Series Of Documents1 | 33 |

NOTE

This standard contains SI (Metric) equivalents to the yard/pound quantities, the purpose being to allow the standard to be used in SI (Metric) units. (Standard for use of the International System of Units (SI): The Modern Metric System, IEEE/ASTM SI 10 or Metric Practice Guide, CAN/CSA Z234.1 are used as a guide in making metric conversion from yard/pound quantities.) If a value for a measurement and an equivalent value in other units, the first stated is to be regarded as the requirement. The given equivalent value may be approximate. If a value for a measurement and an equivalent value in other units, are both specified as a quoted marking requirement, the first stated unit, or both shall be provided.

ANSI/CSA HGV 4.1-2012

Hydrogen Dispensing Systems

Part I: Construction

1.1 Scope

1.1.1

This standard applies to:

- a. The mechanical and electrical features of newly manufactured systems that dispense compressed hydrogen gas for vehicles (HGV) where such systems are intended primarily to dispense the fuel directly into the fuel storage container of the vehicle.
- b. HGV dispensers that integrate in a single unit multiple dispensing functions (e.g., fuel metering, registering, control and management devices, vehicle fuel cylinder overfill and over pressure protection with listed hoses with nozzles).
- c. The following service pressures are applicable, 25MPa, 35MPa, 50MPa, 70MPa:

Each dispenser may have the capability of independently fueling more than one vehicle simultaneously

1.1.2

HGV dispensers covered by this standard are intended for use with gas composition specified by the *Hydrogen Fuel Quality for Fuel Cell Vehicles, SAE J2719*.

1.1.3

This standard applies to dispensers that include fuel metering, registering, control and management devices, vehicle fuel cylinder overfill and vehicle fuel cylinder over pressure protection.

1.1.4

This standard does not apply to dispensers that are part of a modular fueling station with remote fuel metering, registering, control and management devices, vehicle fuel cylinder overfill and over pressure protection included in an integrated fueling station control system. For these applications refer to *CSA America HGV 4.9, Hydrogen Fueling Station Safety Guideline*.

1.1.5

Installation of a dispensing system is intended to be in accordance with the, *Hydrogen Motor Fuel Dispensing and Generating Facilities Standards, ICC 2006 International Fire Code, Section 2209, or Hydrogen Technologies Code, ANSI/NFPA 2*, as applicable, and the requirements of the authority having jurisdiction.

1.1.6

All dimensions used in this standard are in metric units [International System of Units (SI)], unless otherwise specified. If a value for a measurement, as given in this standard, is followed by an equivalent value in other units, the first stated is to be regarded as the specification

1.1.7

All references to pressure throughout this document are to be considered gauge pressures unless otherwise specified.