



Self-propelled, electrically driven, non-rail-bound mobile machines for use in non-gassy underground mines



Legal Notice for Standards

Canadian Standards Association (operating as “CSA Group”) develops standards through a consensus standards development process approved by the Standards Council of Canada. This process brings together volunteers representing varied viewpoints and interests to achieve consensus and develop a standard. Although CSA Group administers the process and establishes rules to promote fairness in achieving consensus, it does not independently test, evaluate, or verify the content of standards.

Disclaimer and exclusion of liability

This document is provided without any representations, warranties, or conditions of any kind, express or implied, including, without limitation, implied warranties or conditions concerning this document’s fitness for a particular purpose or use, its merchantability, or its non-infringement of any third party’s intellectual property rights. CSA Group does not warrant the accuracy, completeness, or currency of any of the information published in this document. CSA Group makes no representations or warranties regarding this document’s compliance with any applicable statute, rule, or regulation.

IN NO EVENT SHALL CSA GROUP, ITS VOLUNTEERS, MEMBERS, SUBSIDIARIES, OR AFFILIATED COMPANIES, OR THEIR EMPLOYEES, DIRECTORS, OR OFFICERS, BE LIABLE FOR ANY DIRECT, INDIRECT, OR INCIDENTAL DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES, HOWSOEVER CAUSED, INCLUDING BUT NOT LIMITED TO SPECIAL OR CONSEQUENTIAL DAMAGES, LOST REVENUE, BUSINESS INTERRUPTION, LOST OR DAMAGED DATA, OR ANY OTHER COMMERCIAL OR ECONOMIC LOSS, WHETHER BASED IN CONTRACT, TORT (INCLUDING NEGLIGENCE), OR ANY OTHER THEORY OF LIABILITY, ARISING OUT OF OR RESULTING FROM ACCESS TO OR POSSESSION OR USE OF THIS DOCUMENT, EVEN IF CSA GROUP HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES.

In publishing and making this document available, CSA Group is not undertaking to render professional or other services for or on behalf of any person or entity or to perform any duty owed by any person or entity to another person or entity. The information in this document is directed to those who have the appropriate degree of experience to use and apply its contents, and CSA Group accepts no responsibility whatsoever arising in any way from any and all use of or reliance on the information contained in this document.

CSA Group is a private not-for-profit company that publishes voluntary standards and related documents. CSA Group has no power, nor does it undertake, to enforce compliance with the contents of the standards or other documents it publishes.

Intellectual property rights and ownership

As between CSA Group and the users of this document (whether it be in printed or electronic form), CSA Group is the owner, or the authorized licensee, of all works contained herein that are protected by copyright, all trade-marks (except as otherwise noted to the contrary), and all inventions and trade secrets that may be contained in this document, whether or not such inventions and trade secrets are protected by patents and applications for patents. Without limitation, the unauthorized use, modification, copying, or disclosure of this document may violate laws that protect CSA Group’s and/or others’ intellectual property and may give rise to a right in CSA Group and/or others to seek legal redress for such use, modification, copying, or disclosure. To the extent permitted by licence or by law, CSA Group reserves all intellectual property rights in this document.

Patent rights

Attention is drawn to the possibility that some of the elements of this standard may be the subject of patent rights. CSA Group shall not be held responsible for identifying any or all such patent rights. Users of this standard are expressly advised that determination of the validity of any such patent rights is entirely their own responsibility.

Authorized use of this document

This document is being provided by CSA Group for informational and non-commercial use only. The user of this document is authorized to do only the following:

If this document is in electronic form:

- load this document onto a computer for the sole purpose of reviewing it;
- search and browse this document; and
- print this document if it is in PDF format.

Limited copies of this document in print or paper form may be distributed only to persons who are authorized by CSA Group to have such copies, and only if this Legal Notice appears on each such copy.

In addition, users may not and may not permit others to

- alter this document in any way or remove this Legal Notice from the attached standard;
- sell this document without authorization from CSA Group; or
- make an electronic copy of this document.

If you do not agree with any of the terms and conditions contained in this Legal Notice, you may not load or use this document or make any copies of the contents hereof, and if you do make such copies, you are required to destroy them immediately. Use of this document constitutes your acceptance of the terms and conditions of this Legal Notice.



Standards Update Service

CSA M424.4:22

March 2022

Title: *Self-propelled, electrically driven, non-rail-bound mobile machines for use in non-gassy underground mines*

To register for e-mail notification about any updates to this publication

- go to www.csagroup.org/store/
- click on **Product Updates**

The **List ID** that you will need to register for updates to this publication is **2429881**.

If you require assistance, please e-mail techsupport@csagroup.org or call 416-747-2233.

Visit CSA Group's policy on privacy at www.csagroup.org/legal to find out how we protect your personal information.

Canadian Standards Association (operating as “CSA Group”), under whose auspices this National Standard has been produced, was chartered in 1919 and accredited by the Standards Council of Canada to the National Standards system in 1973. It is a not-for-profit, nonstatutory, voluntary membership association engaged in standards development and certification activities.

CSA Group standards reflect a national consensus of producers and users — including manufacturers, consumers, retailers, unions and professional organizations, and governmental agencies. The standards are used widely by industry and commerce and often adopted by municipal, provincial, and federal governments in their regulations, particularly in the fields of health, safety, building and construction, and the environment.

More than 10 000 members indicate their support for CSA Group’s standards development by volunteering their time and skills to Committee work.

CSA Group offers certification and testing services in support of and as an extension to its standards development activities. To ensure the integrity of its certification process, CSA Group regularly and continually audits and inspects products that bear the CSA Group Mark.

In addition to its head office and laboratory complex in Toronto, CSA Group has regional branch offices in major centres across Canada and inspection and testing agencies in fourteen countries. Since 1919, CSA Group has developed the necessary expertise to meet its corporate mission: CSA Group is an independent service organization whose mission is to provide an open and effective forum for activities facilitating the exchange of goods and services through the use of standards, certification and related services to meet national and international needs.

For further information on CSA Group services, write to
CSA Group
178 Rexdale Boulevard
Toronto, Ontario, M9W 1R3
Canada

A National Standard of Canada is a standard developed by a Standards Council of Canada (SCC) accredited Standards Development Organization, in compliance with requirements and guidance set out by SCC. More information on National Standards of Canada can be found at www.scc.ca.

SCC is a Crown corporation within the portfolio of Innovation, Science and Economic Development (ISED) Canada. With the goal of enhancing Canada's economic competitiveness and social well-being, SCC leads and facilitates the development and use of national and international standards. SCC also coordinates Canadian participation in standards development, and identifies strategies to advance Canadian standardization efforts.

Accreditation services are provided by SCC to various customers, including product certifiers, testing laboratories, and standards development organizations. A list of SCC programs and accredited bodies is publicly available at www.scc.ca.

Standards Council of Canada
600-55 Metcalfe Street
Ottawa, Ontario, K1P 6L5
Canada



Cette Norme Nationale du Canada n'est disponible qu'en anglais.

Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users to judge its suitability for their particular purpose.

®A trademark of the Canadian Standards Association, operating as “CSA Group”

National Standard of Canada

CSA M424.4:22

***Self-propelled, electrically driven,
non-rail-bound mobile machines for
use in non-gassy underground
mines***



*®A trademark of the Canadian Standards Association,
operating as “CSA Group”*



*Published in March 2022 by CSA Group
A not-for-profit private sector organization
178 Rexdale Boulevard, Toronto, Ontario, Canada M9W 1R3*

*To purchase standards and related publications, visit our Online Store at www.csagroup.org/store/
or call toll-free 1-800-463-6727 or 416-747-4044.*

*ICS 73.100.01
ISBN 978-1-4883-4157-1*

*© 2022 Canadian Standards Association
All rights reserved. No part of this publication may be reproduced in any form whatsoever
without the prior permission of the publisher.*

Contents

Technical Committee on Underground Mining Mobile Equipment	4
Subcommittee on Electrically Powered Machines for Use in Underground Mines	7
Preface	9
1 Scope	10
2 Reference publications	11
3 Definitions and abbreviations	15
3.1 Definitions	15
3.2 Abbreviations	16
4 General requirements — Self-propelled electrically driven machines	16
5 Battery electric-powered machines	19
5.1 Protection against hazards	19
5.1.1 Electric shock	19
5.1.2 Fire	20
5.1.3 Thermal	21
5.1.4 Mechanical	21
5.1.5 Chemical	21
5.1.6 Abnormal operation	21
5.2 Wiring	22
5.2.1 General	22
5.2.2 Electric power source	22
5.2.3 Conductors	22
5.2.4 Insulation	22
5.2.5 Conductor and cable ampacity	23
5.2.6 Flexible cables	23
5.2.7 Connections and routing	23
5.2.8 Identification of conductors	23
5.2.9 Wiring inside enclosures	23
5.2.10 Wiring outside enclosures	23
5.2.11 Ducts and boxes	23
5.3 Electric motors and generators	23
5.3.1 Enclosures	23
5.3.2 Mounting and compartments	23
5.3.3 Overheating protection	23
5.3.4 Overspeed protection	23
5.4 Controls	23
5.4.1 Control circuits	23
5.4.2 Control functions in the event of failure	24
5.4.3 Protective interlocks	24
5.4.4 Operator interface	24
5.4.5 Control gear	24

5.4.6	Access to low- and high-voltage equipment	24
5.4.7	Dynamic braking or regenerative braking or dynamic retarding	24
5.5	Manuals and technical documentation	25
5.6	Marking	25
5.7	Tests	25

6 Hydrogen-fuel-cell-electric powered machines 25

6.1	Hydrogen-fuel-cell-electric systems	25
6.1.1	Overview	25
6.1.2	Key components in HFCEVs	26
6.1.3	Hydrogen fuelling/dispensing	27
6.1.4	Fuelling receptacle	27
6.1.5	Fuel quality and control	27
6.1.6	General machine safety	27
6.2	Compressed hydrogen storage system (CHSS)	28
6.2.1	CHSS requirements	28
6.2.2	On-board hydrogen storage containers	28
6.2.3	Temperature-actuated release devices (TPRD)	28
6.2.4	Compressed hydrogen fuel system components	28
6.2.5	Materials compatibility	28
6.3	Fuel cell system	28
6.3.1	Fuel cell system design, testing, and safety	28
6.3.2	Fuel cell system components	28
6.3.3	Flow controller	28
6.3.4	Air blower/compressor	28
6.4	Electric propulsion power management	28
6.5	Protection against hazards	29
6.5.1	General	29
6.5.2	Electrical shock	29
6.5.3	Fire	29
6.5.4	Thermal	29
6.5.5	Chemical	30
6.5.6	Mechanical	30
6.5.7	Abnormal operation/crash integrity/ground fall	30
6.5.8	Wiring	30
6.6	Controls	31
6.7	Manuals and technical documentation	31
6.8	Marking	31
6.8.1	Machine identification	31
6.8.2	Warnings	31
6.8.3	Replacement dates	32
6.9	Tests	32

7 Diesel-electric powered machines 32

7.1	General	32
7.2	Diesel fuel and fuel tanks	33
7.3	Diesel engine system	33
7.4	Engine driven electric generator	34
7.5	Protection against hazards	34

7.5.1	Electric shock	34
7.5.2	Fire prevention requirements	34
7.5.3	Thermal	34
7.5.4	Mechanical	34
7.5.5	Chemical	35
7.5.6	Abnormal operation	36
7.6	Controls	36
7.7	Manuals and technical documentation	36
7.8	Marking	36
7.8.1	Machine identification	36
7.8.2	Voltage	37
7.9	Tests	37
7.10	Transport dangerous goods	37

Annex A (Informative)	— Additional information on battery electric-powered machines	38
-----------------------	---	----

Technical Committee on Underground Mining Mobile Equipment

D. A. Young	CanmetMINING, Natural Resources Canada, Ottawa, Ontario, Canada <i>Category: General Interest</i>	<i>Chair</i>
C. Allen	Vale, Copper Cliff, Ontario, Canada <i>Category: User Interest</i>	<i>Vice-Chair</i>
C. Allair	United Steelworkers, Onaping, Ontario, Canada <i>Category: General Interest</i>	
B. M. Baldwin	Baldwin Services Inc., Saskatoon, Saskatchewan, Canada <i>Category: User Interest</i>	
R. Deayton	Mammoth Equipment & Exhaust, Winnipeg, Manitoba, Canada	<i>Non-voting</i>
H. Demers	Barrick Gold — Hemlo Mine, Marathon, Ontario, Canada <i>Category: User Interest</i>	
M. Endicott	J.H. Fletcher & Co., Huntington, West Virginia, USA <i>Category: Producer Interest</i>	
J. Flanagan	Caterpillar Inc., Peoria, Illinois, USA <i>Category: Producer Interest</i>	
M. Gendron	Mines Seleine, Grosse-Île, Québec, Canada	<i>Non-voting</i>
R. Gibbs	Dry Systems Technologies, Woodridge, Illinois, USA	<i>Non-voting</i>
A. Gibouleau	J&S Manufacturing, Spanish, Ontario, Canada <i>Category: Producer Interest</i>	

A. Gillies	Sandvik Mining, Brier Hill, Pennsylvania, USA	<i>Non-voting</i>
A. Griffiths	MacLean Engineering, Collingwood, Ontario, Canada	<i>Non-voting</i>
S. Holmik	Sudbury Integrated Nickel Operations, Falconbridge, Ontario, Canada <i>Category: User Interest</i>	
C. Ingram	Workers' Safety and Compensation Commission (WSCC), Yellowknife, Northwest Territories, Canada	<i>Non-voting</i>
L. Kaskiw	Saskatchewan Ministry of Labour Relations and Workplace Safety, Saskatoon, Saskatchewan, Canada <i>Category: Regulatory Authority</i>	
J. Le	CanmetMINING, Natural Resources Canada, Sudbury, Ontario, Canada	<i>Non-voting</i>
C. J. LeBlanc	Nova Scotia Department of Labour and Advanced Education, Sydney, Nova Scotia, Canada <i>Category: Regulatory Authority</i>	
G. Lobay	CSA Consumer Network, Ottawa, Ontario, Canada <i>Category: General Interest</i>	
C. Matikainen	Ontario Ministry of Labour, Training and Skills Development, Sudbury, Ontario, Canada <i>Category: Regulatory Authority</i>	
G. Mehta	Sandvik, Sudbury, Ontario, Canada	<i>Non-voting</i>
D. Murray	Nutrien Allan Potash, Allan, Saskatchewan, Canada <i>Category: User Interest</i>	

J. V. Robinson	British Columbia Ministry of Energy, Mines and Low Carbon Innovation, Smithers, British Columbia, Canada <i>Category: Regulatory Authority</i>	<i>Non-voting</i>
B. Rubeli	CanmetMINING, Natural Resources Canada, Ottawa, Ontario, Canada	<i>Non-voting</i>
D. Schmidt	Kovatera, Lively, Ontario, Canada	<i>Non-voting</i>
P. Sparenberg	MTU America Inc., Novi, Michigan, USA	<i>Non-voting</i>
M. St-Pierre	Commission des normes, de l'équité, de la santé et de la sécurité du travail (CNESST), Val d'Or, Québec, Canada <i>Category: Regulatory Authority</i>	
E. J. Stirling	Columbus, Indiana, USA	<i>Non-voting</i>
P. Summers	Miller Technology Inc., North Bay, Ontario, Canada <i>Category: Producer Interest</i>	
B. Surampudi	Southwest Research Institute, San Antonio, Texas, USA <i>Category: Producer Interest</i>	
A. Tchouvelev	A.V. Tchouvelev & Associates Inc., Mississauga, Ontario, Canada <i>Category: General Interest</i>	
R. Tiangco	Vale, Copper Cliff, Ontario, Canada	<i>Non-voting</i>
T. Donovska	CSA Group, Toronto, Ontario, Canada	<i>Project Manager</i>

Subcommittee on Electrically Powered Machines for Use in Underground Mines

J. Le	CanmetMINING, Natural Resources Canada, Sudbury, Ontario, Canada	<i>Chair</i>
D. Schmidt	Kovatera, Lively, Ontario, Canada	<i>Vice-Chair</i>
B. Surampudi	Southwest Research Institute, San Antonio, Texas, USA	<i>Vice-Chair</i>
C. Allair	United Steelworkers, Onaping, Ontario, Canada	
C. Allen	Vale, Copper Cliff, Ontario, Canada	
B. M. Baldwin	Baldwin Services Inc., Saskatoon, Saskatchewan, Canada	
M. Betournay	CanmetMINING, Natural Resources Canada, Ottawa, Ontario, Canada	
E. Brown	Windsor Salt Ltd., Windsor, Ontario, Canada	
J. Davis	Komatsu, Franklin, Pa, USA	
J. Flanagan	Caterpillar Inc., Peoria, Illinois, USA	
A. Gibouleau	J&S Manufacturing, Spanish, Ontario, Canada	
A. Griffiths	MacLean Engineering, Collingwood, Ontario, Canada	
W. Hughes	Prairie Machine, Saskatoon, Saskatchewan, Canada	

C. Ingram	Workers' Safety and Compensation Commission (WSCC), Yellowknife, Northwest Territories, Canada	
L. Kaskiw	Saskatchewan Ministry of Labour Relations and Workplace Safety, Saskatoon, Saskatchewan, Canada	
G. Lobay	CSA Consumer Network, Ottawa, Ontario, Canada	
G. Mehta	Sandvik, Sudbury, Ontario, Canada	
B. Rubeli	CanmetMINING, Natural Resources Canada, Ottawa, Ontario, Canada	
R. Sookhoo	Hydrogenics Corp., Mississauga, Ontario, Canada	
D. Stewart	Mine Mill 598/Unifor, Hanmer, Ontario, Canada	
P. Summers	Miller Technology Inc., North Bay, Ontario, Canada	
A. Tchouvelev	A.V. Tchouvelev & Associates Inc., Mississauga, Ontario, Canada	
J. Thon	Nutrien, Saskatoon, Saskatchewan, Canada	
R. Tiangco	Vale, Copper Cliff, Ontario, Canada	
D. A. Young	CanmetMINING, Natural Resources Canada, Ottawa, Ontario, Canada	
T. Donovan	CSA Group, Toronto, Ontario, Canada	<i>Project Manager</i>

Preface

This is the first edition of CSA M424.4, *Self-propelled, electrically driven, non-rail-bound mobile machines for use in non-gassy underground mines*.

CSA group acknowledges that the development of this Standard was made possible, in part, by the financial support of CanmetMINING, Lands and Minerals Sector, Department of Natural Resources Canada.

This Standard was developed by CSA Group with funding support provided by the Canadian Association of Administrators of Labour Law — Occupational Safety and Health (CAALL-OSH), including provincial and territorial governments, as well as the Government of Canada. CSA Group is solely responsible for the content of this Standard, and CSA Group and the funding bodies disclaim any liability in connection with the use of the information contained herein.

This Standard was prepared by the Subcommittee on Electrically Powered Machines for Use in Underground Mines, under the jurisdiction of the Technical Committee on Underground Mining Mobile Equipment and the Strategic Steering Committee on Occupational Health and Safety, and has been formally approved by the Technical Committee.

This Standard has been developed in compliance with Standards Council of Canada requirements for National Standards of Canada. It has been published as a National Standard of Canada by CSA Group.

Notes:

- 1) *Use of the singular does not exclude the plural (and vice versa) when the sense allows.*
- 2) *Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users of the Standard to judge its suitability for their particular purpose.*
- 3) *This Standard was developed by consensus, which is defined by CSA Policy governing standardization – Code of good practice for standardization as “substantial agreement. Consensus implies much more than a simple majority, but not necessarily unanimity”. It is consistent with this definition that a member may be included in the Technical Committee list and yet not be in full agreement with all clauses of this Standard.*
- 4) *To submit a request for interpretation of this Standard, please send the following information to inquiries@csagroup.org and include “Request for interpretation” in the subject line:*
 - a) *define the problem, making reference to the specific clause, and, where appropriate, include an illustrative sketch;*
 - b) *provide an explanation of circumstances surrounding the actual field condition; and*
 - c) *where possible, phrase the request in such a way that a specific “yes” or “no” answer will address the issue.*

Committee interpretations are processed in accordance with the CSA Directives and guidelines governing standardization and are available on the Current Standards Activities page at standardsactivities.csa.ca.
- 5) *This Standard is subject to review within five years from the date of publication. Suggestions for its improvement will be referred to the appropriate committee. To submit a proposal for change, please send the following information to inquiries@csagroup.org and include “Proposal for change” in the subject line:*
 - a) *Standard designation (number);*
 - b) *relevant clause, table, and/or figure number;*
 - c) *wording of the proposed change; and*
 - d) *rationale for the change.*

CSA M424.4:22

Self-propelled, electrically driven, non-rail-bound mobile machines for use in non-gassy underground mines

1 Scope

1.1

This Standard applies to self-propelled, electrically driven, non-rail-bound mobile machines for use in non-gassy underground mines. It provides requirements for such machines and is intended to be used in conjunction with CSA M424.0, CSA M424.1, CSA M424.2, and CSA M424.3, each as applicable.

1.2

This Standard considers battery-electric as the base system configuration. Hydrogen-fuel-cell-electric and diesel-electric systems are also considered as on-board sources of electrical energy supply and are addressed by this Standard with additional specific requirements. Additionally, other energy storage technologies are considered by this Standard for application as possible sources for electric propulsion.

1.3

This Standard applies to those self-propelled machines using on-board voltages in the ranges of 50 V-1.5 kV AC at any frequency and 75 V-2.1 kV DC, including any repetition rate of pulsating DC. Voltages contained within on-board devices are not considered in this Standard.

1.4

This Standard addresses hazards relevant to the voltage range for underground mobile machines within its scope when the machinery is used as intended. It specifies appropriate technical measures for eliminating or reducing risks arising from significant hazards during commissioning, operation, and maintenance. The safety of operators, technicians, service and maintenance personnel, and bystanders is addressed in this Standard.

1.5

In this Standard, “shall” is used to express a requirement, i.e., a provision that the user is obliged to satisfy in order to comply with the standard; “should” is used to express a recommendation or that which is advised but not required; and “may” is used to express an option or that which is permissible within the limits of the Standard.

Notes accompanying clauses do not include requirements or alternative requirements; the purpose of a note accompanying a clause is to separate from the text explanatory or informative material.

Notes to tables and figures are considered part of the table or figure and may be written as requirements.

Annexes are designated normative (mandatory) or informative (nonmandatory) to define their application.