



CLINICAL AND  
LABORATORY  
STANDARDS  
INSTITUTE

5th Edition

---

# CLSI C34™

## Sweat Testing: Specimen Collection and Quantitative Chloride Analysis

CLSI C34 describes methods for all aspects of sweat testing, including collection and analysis, results evaluation and reporting, and quality control.

---

A guideline for global application developed through the Clinical and Laboratory Standards Institute consensus process.

# Clinical and Laboratory Standards Institute

*Setting the standard for quality in medical laboratory testing around the world.*

The Clinical and Laboratory Standards Institute (CLSI) is a not-for-profit membership organization that brings together the varied perspectives and expertise of the worldwide laboratory community for the advancement of a common cause: to foster excellence in laboratory medicine by developing and implementing medical laboratory standards and guidelines that help laboratories fulfill their responsibilities with efficiency, effectiveness, and global applicability.

## Consensus Process

Consensus—the substantial agreement by materially affected, competent, and interested parties—is core to the development of all CLSI documents. It does not always connote unanimous agreement but does mean that the participants in the development of a consensus document have considered and resolved all relevant objections and accept the resulting agreement.

## Commenting on Documents

CLSI documents undergo periodic evaluation and modification to keep pace with advances in technologies, procedures, methods, and protocols affecting the laboratory or health care.

CLSI's consensus process depends on experts who volunteer to serve as contributing authors and/or as participants in the reviewing and commenting process. At the end of each comment period, the committee that developed the document is obligated to review all comments, respond in writing to all substantive comments, and revise the draft document as appropriate.

Comments on published CLSI documents are equally essential and may be submitted by anyone, at any time, on any document. All comments are managed according to the consensus process by a committee of experts.

## Appeal Process

When it is believed that an objection has not been adequately considered and responded to, the process for appeal, documented in the CLSI *Standards Development Policies and Processes*, is followed.

All comments and responses submitted on draft and published documents are retained on file at CLSI and are available upon request.

## Get Involved—Volunteer!

Do you use CLSI documents in your workplace? Do you see room for improvement? Would you like to get involved in the revision process? Or maybe you see a need to develop a new document for an emerging technology? CLSI wants to hear from you. We are always looking for volunteers. By donating your time and talents to improve the standards that affect your own work, you will play an active role in improving public health across the globe.

For additional information on committee participation or to submit comments, contact CLSI.

Clinical and Laboratory Standards Institute

P: +1.610.688.0100

F: +1.610.688.0700

[www.clsi.org](http://www.clsi.org)

[standard@clsi.org](mailto:standard@clsi.org)

---

# Sweat Testing: Specimen Collection and Quantitative Chloride Analysis

Uttam Garg, PhD  
Ronald Whitely, PhD  
Mary Cross, RRT, CPFT, CCRC  
Stanley Lo, PhD

Edith T. Zemanick, MD, MSCS  
Vicky A. LeGrys, DrA, MT(ASCP)  
Dennis Briscoe  
Susanna A. McColley, MD

## Abstract

---

Clinical and Laboratory Standards Institute C34—*Sweat Testing: Specimen Collection and Quantitative Chloride Analysis* describes methods for performing sweat testing for cystic fibrosis diagnosis. Sweat stimulation, collection, and quantitative measurement of sweat chloride are described, along with results evaluation and reporting, QA, and method validation.

Clinical and Laboratory Standards Institute (CLSI). *Sweat Testing: Specimen Collection and Quantitative Chloride Analysis*. 5th ed. CLSI guideline C34. Clinical and Laboratory Standards Institute, USA, 2024.

The Clinical and Laboratory Standards Institute consensus process, which is the mechanism for moving a document through two or more levels of review by the health care community, is an ongoing process. Users should expect revised editions of any given document. Because rapid changes in technology may affect the procedures, methods, and protocols in a standard or guideline, users should replace outdated editions with the current editions of CLSI documents. Current editions are listed in the CLSI catalog and posted on our website at [www.clsi.org](http://www.clsi.org).

**If you or your organization is not a member and would like to become one, or to request a copy of the catalog, contact us at:**

**P:** +1.610.688.0100 **F:** +1.610.688.0700 **E:** [customerservice@clsi.org](mailto:customerservice@clsi.org) **W:** [www.clsi.org](http://www.clsi.org)

Copyright ©2024 Clinical and Laboratory Standards Institute. Except as stated below, any reproduction of content from a CLSI copyrighted standard, guideline, or other product or material requires express written consent from CLSI. All rights reserved. Interested parties may send permission requests to [permissions@clsi.org](mailto:permissions@clsi.org).

CLSI hereby grants permission to each individual member or purchaser to make a single reproduction of this publication for use in its laboratory procedures manual at a single site. To request permission to use this publication in any other manner, e-mail [permissions@clsi.org](mailto:permissions@clsi.org).

To read CLSI's full Copyright Policy, please visit our website at <https://clsi.org/terms-of-use/>.

## Suggested Citation

CLSI. *Sweat Testing: Specimen Collection and Quantitative Chloride Analysis*. 5th ed. CLSI guideline C34. Clinical and Laboratory Standards Institute; 2024.

### Previous Editions:

March 1993, December 1994, June 2000, December 2009, February 2019

C34-Ed5

ISBN 978-1-68440-258-8 (Print)

ISBN 978-1-68440-259-5 (Electronic)

ISSN 1558-6502 (Print)

ISSN 2162-2914 (Electronic)

Volume 44, Number 27

.....

## Committee Membership

### Consensus Council

The Consensus Council sets priorities for CLSI standards development and votes on Final Draft documents to confirm that process requirements have been met. Consensus Council members are listed on the CLSI website: <https://clsi.org/standards-development/consensus-council/>

### Working Group on Sweat Testing

**Vicky A. LeGrys, DrA, MT(ASCP)**

**Chairholder**

**University of North Carolina School  
of Medicine Chapel Hill, NC**

**USA**

Dennis Briscoe

Derby Strategies LLC

USA

Susanna A. McColley, MD

Ann & Robert H. Lurie Children's  
Hospital of Chicago

USA

### Expert Panel on Clinical Chemistry and Toxicology and Expert Panel on Newborn Screening

Expert panel volunteers support the development of CLSI documents by providing technical expertise in specialty areas. Expert panel members are listed by area of expertise on the CLSI website: <https://clsi.org/standards-development/expert-panels/>

## Acknowledgment

---

CLSI, the Consensus Council, the Expert Panel on Clinical Chemistry and Toxicology, the Expert Panel on Newborn Screening, and the Working Group on Sweat Testing gratefully acknowledge the following volunteers for their important contributions to the limited revision of CLSI C34:

**Uttam Garg, PhD**  
**Children's Mercy Kansas City**  
USA

**Mary Cross, RRT, CPFT, CCRC**  
**Children's Hospital Colorado**  
USA

Edith T. Zemanick, MD, MSCS  
University of Colorado Anschutz  
Medical Campus  
USA

**Ronald Whitely, PhD**  
**University of Kentucky Medical**  
**Center**  
USA

Stanley Lo, PhD  
Medical College of Wisconsin  
USA

# Contents

Abstract	i
Committee Membership	iii
Foreword	vii
<b>Chapter 1: Introduction</b>	<b>1</b>
1.1 Scope	2
1.2 Standard Precautions	2
1.3 Terminology	2
<b>Chapter 2: Path of Workflow</b>	<b>7</b>
2.1 Formulating a Vision for Quality	8
2.2 Precollection Considerations	8
2.3 Sweat Specimen Collection	10
2.4 Measurement of Chloride in Sweat	19
2.5 Evaluation and Reporting of Results	23
<b>Chapter 3: Quality Control and Quality Assurance</b>	<b>27</b>
3.1 Analytical Quality Control	28
3.2 Quality Assurance	28
3.3 Continual Quality Monitoring	29
3.4 Labeling of Containers	29
<b>Chapter 4: Conclusion</b>	<b>31</b>
<b>Chapter 5: Supplemental Information</b>	<b>33</b>
<b>References</b>	<b>34</b>
<b>Additional Resources</b>	<b>39</b>
<b>Appendix A.</b> Sweat Collection on Gauze or Filter Paper and Chloride Analysis Using a Digital Chloridometer With Individual Titration Vials	40
<b>Appendix B.</b> Sweat Collection Into Coiled Tubing and Chloride Analysis Using a Digital Chloridometer With Individual Titration Vials	50
<b>Appendix C.</b> Clinical Indications for Sweat Testing	51
<b>Appendix D.</b> Method Validation	52
<b>Appendix E.</b> Pilocarpine Nitrate Concentration	55
<b>Appendix F.</b> Current Density	56
<b>Appendix G.</b> Reported Diseases or Conditions Other Than Cystic Fibrosis Associated With an Elevated Sweat Electrolyte Concentration	57
<b>The Quality Management System Approach</b>	<b>58</b>



## Foreword

The quantitative measurement of chloride in sweat (commonly called the “sweat test”) is used to confirm cystic fibrosis (CF) diagnosis, and sweat chloride levels are used as a biomarker for evaluation of response to mutation-specific drugs used to treat the disorder. With an approximate incidence of 1:3000 in Caucasians, CF is diagnosed in many populations worldwide with less disease frequency in other ethnicities.<sup>1</sup> CF is an autosomal recessive disorder characterized by viscous secretions that affect the exocrine glands, primarily in the lungs and pancreas. Patients with CF have increased sodium, chloride, and potassium concentrations in their sweat.

Two sets of criteria are evaluated to confirm a CF diagnosis. First, a CF diagnosis involves the presence of one of the following<sup>2,3</sup>:

- One or more characteristic phenotypic features
- CF history in a sibling
- A positive newborn screening test result (see CLSI NBS05<sup>4</sup>)
- Prenatal testing performed due to carrier status in both parents, showing two CF-causing mutations

Second, in addition to one of the criteria above, a CF diagnosis involves the presence of one of the following<sup>2</sup>:

- An increased sweat chloride concentration by pilocarpine iontophoresis  $\geq 60$  millimoles per liter (mmol/L)
  - This must occur on two or more occasions in the absence of a positive newborn screening test or prenatal testing that identifies two CF-causing mutations.
- Identification of two disease-causing mutations in the cystic fibrosis transmembrane conductance regulator gene, one from each parental allele
- Demonstration of abnormal transepithelial nasal potential difference or intestinal current measurement

Newborn screening has been implemented throughout the United States and in many other regions and countries. It is essential to note that a positive newborn screening test cannot be used to confirm a CF diagnosis, which requires confirmatory sweat chloride testing or demonstration of two CF-causing mutations in a specimen not obtained prenatally or through newborn screening. Furthermore, false-negative results occur with newborn screening, and sweat testing should always be performed when symptoms suggestive of CF occur, regardless of the newborn screening result.

The sweat test has been reported to have high false-positive or false-negative rates ranging from 7% to 15%, attributable to inaccurate methodology, technical error, and varying patient physiology.<sup>3,5-8</sup> Therefore, comprehensive<sup>3,5-8</sup> guidelines for sweat collection and quantitative chloride measurement in sweat are needed. Performance improvement of such tests can occur only when laboratorians and clinicians are aware of appropriate methods for patient selection, specimen collection, analysis, results evaluation, and QC. CLSI C34 describes, in detail, the quantitative pilocarpine iontophoresis test for sweat chloride determination, including techniques to minimize the potential for false-positive and false-negative test results. Sweat conductivity screening methods are also mentioned.<sup>3,5-8</sup>

For diagnosis, CF care center accreditors require that sweating be stimulated by pilocarpine iontophoresis and collected in either gauze or filter paper or in coiled tubing collectors, followed by quantitative chloride<sup>9</sup> measurement. At alternative sites, as a screening procedure, conductivity may be measured (see Subchapter 2.4.4). Patients with a sweat conductivity value of 50 mmol/L (equivalent NaCl) or above should have a quantitative sweat chloride measurement.<sup>9</sup>

## Overview of Changes

CLSI C34-Ed4 replaces the previous edition of the approved guideline, CLSI C34-A3, published in 2009. Several changes were made in this edition, including:

- Moved procedures for gauze or filter paper collection and analysis to Appendix A because many of these systems are no longer manufactured
- Moved the procedure for sweat chloride analysis using a chloridometer with individual titration vials and the coiled tubing collector to Appendix B because that chloridometer is no longer manufactured
- Expanded discussion of sweat testing in infants following a positive newborn screening test
- Updated reference intervals for sweat chloride concentration

CLSI C34 was revised in 2024 under the Limited Revision Process and replaces the 4th edition of the guideline, which was published in 2019. Several changes were made in this edition, including:

- Updating language on sweat stimulation, specimen collection, analysis, and interpretation
- Including conditions that may necessitate consultation with a specialist, such as implanted devices, broken or damaged skin, history of epilepsy or seizures, or pregnancy

**NOTE:** The content of CLSI C34 is supported by the CLSI consensus process and does not necessarily reflect the views of any single individual or organization.

### KEY WORDS

chloridometer

iontophoresis

sweat testing

cystic fibrosis

sweat chloride

# Chapter ①

## Introduction

# Sweat Testing: Specimen Collection and Quantitative Chloride Analysis

---

## 1 Introduction

### 1.1 Scope

CLSI C34 provides recommendations for sweat stimulation by pilocarpine iontophoresis (specific precautions are noted), sweat collection in filter paper or gauze (see Appendix A) or in a commercial sweat collector using coiled tubing (see Appendix B), and quantitative chloride measurement. The procedure for sweat chloride (chloride ion [Cl<sup>-</sup>]) determination using coulometric titration is described. Sweat conductivity screening methods are also mentioned. Sweat chloride test results evaluation, including reference intervals and diagnostic criteria, is described, with an emphasis on sweat chloride testing for newborn cystic fibrosis (CF) screening. Validation studies and QA techniques are discussed, along with analytical and biological error sources.

The intended users of CLSI C34 are laboratory and clinical personnel responsible for collecting sweat specimens, measuring sweat chloride, and evaluating and reporting sweat test results.

Procedures for gauze or filter paper collection and analysis, which are less often performed, are located in Appendix A because many of these systems are no longer manufactured. Other methods for measuring sweat electrolytes after pilocarpine iontophoresis exist but are not included in CLSI C34. Some of these methods have significant documented analytical problems, as well as limited diagnostic application.<sup>3,5-8</sup>

### 1.2 Standard Precautions

Because it is often impossible to know what isolates or specimens might be infectious, all patient and laboratory specimens are treated as infectious and handled according to “standard precautions.” Standard precautions are guidelines that combine the major features of “universal precautions and body substance isolation” practices. Standard precautions cover the transmission of all known infectious agents and thus are more comprehensive than universal precautions, which are intended to apply only to transmission of bloodborne pathogens. Published guidelines are available that discuss the daily operations of diagnostic medicine in humans and animals while encouraging a culture of safety in the laboratory.<sup>10</sup> For specific precautions for preventing the laboratory transmission of all known infectious agents from laboratory instruments and materials and for recommendations for the management of exposure to all known infectious diseases, refer to CLSI M29.<sup>11</sup>

### 1.3 Terminology

#### 1.3.1 A Note on Terminology

CLSI, as a global leader in standardization, is firmly committed to achieving global harmonization whenever possible. Harmonization is a process of recognizing, understanding, and explaining differences while taking steps to achieve worldwide uniformity. CLSI recognizes that medical conventions in the global metrological community have evolved differently in different countries and regions and that legally required use of terms, regional usage, and different consensus timelines are all important considerations in the harmonization process. CLSI recognizes its important role in these efforts, and its consensus process focuses on harmonization of terms to facilitate the global application of standards and guidelines. Table 1 is provided to clarify the intended interpretation of common terms.