

# Specification for Fiberglass Reinforced Plastic Tanks

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## Contents

	Page
<b>1</b>	Scope..... 1
<b>1.1</b>	General..... 1
<b>1.2</b>	Compliance..... 1
<b>2</b>	Normative References..... 1
<b>3</b>	Terms and Definitions..... 3
<b>4</b>	Material..... 4
<b>4.1</b>	General..... 4
<b>4.2</b>	Resin..... 4
<b>4.3</b>	Reinforcing Material..... 5
<b>4.4</b>	Surfacing Material..... 5
<b>4.5</b>	Appurtenances..... 5
<b>4.6</b>	Bolting..... 5
<b>5</b>	Design..... 5
<b>5.1</b>	General..... 5
<b>5.2</b>	Shell Design—Chop-spray..... 5
<b>5.3</b>	Shell Design—Filament Wound and Chop-hoop..... 7
<b>5.4</b>	Shell Design—Laminate Construction..... 7
<b>5.5</b>	Bottom Knuckle Radius Design..... 8
<b>5.6</b>	Bottom-to-Shell Joint (Chop-spray) Design..... 9
<b>5.7</b>	Bottom Strength..... 9
<b>5.8</b>	Roof..... 9
<b>5.9</b>	Roof Laminate Construction..... 10
<b>5.10</b>	Cleanout..... 10
<b>5.11</b>	Nozzles..... 10
<b>5.12</b>	Cutout Reinforcements..... 11
<b>5.13</b>	Appurtenances..... 12
<b>5.14</b>	Walkway, Ladder, Lifting, Hold-down, and Tie-down Lugs..... 12
<b>5.15</b>	Downcomer Pipe..... 12
<b>5.16</b>	Gauge/Thief Hatches..... 12
<b>5.17</b>	Design Considerations for Potential Electrostatic Hazards..... 12
<b>5.18</b>	Grounding..... 13
<b>6</b>	Venting Requirements..... 14
<b>6.1</b>	Normal Venting..... 14
<b>6.2</b>	Emergency Venting..... 14
<b>7</b>	Fabrication and Testing..... 14
<b>7.1</b>	Fabrication..... 14
<b>7.2</b>	Hydrostatic Testing..... 15
<b>7.3</b>	Quality Control Tests..... 15
<b>7.4</b>	Optional Tests..... 16
<b>7.5</b>	Painting..... 16
<b>8</b>	Marking..... 16
	Annex A (informative) Use of API Monogram by Licensees..... 18

## Contents

	Page
Annex B (informative) Recommended Installation and Handling .....	19
Annex C (normative) Walkways, Stairways, and Ladders .....	20
Annex D (normative) FRP Tank Data Sheet.....	21

## Figures

<b>1</b>	Bottom Knuckle of Flat-bottom Tank .....	9
<b>2</b>	Closed Top FRP Tank Dimensions (See Table 1b) .....	11
<b>3</b>	Typical Gauge/Thief Hatch Opening .....	13
<b>4</b>	Example of Suspended Static Conductor Bond to Grounding System .....	14
<b>5</b>	Metal Nameplate Format .....	17
<b>D.1</b>	FRP Tank Data Sheet .....	21
<b>D.2</b>	FRP Tank Nozzle Location Guide (Used with Data Sheet).....	22

## Tables

<b>1a</b>	Tank Dimensions (SI) (See Figure 2).....	6
<b>1b</b>	Tank Dimensions (U.S. Customary) (See Figure 2).....	6
<b>2</b>	Dimension of Manways.....	10

# Specification for Fiberglass Reinforced Plastic Tanks

## 1 Scope

### 1.1 General

This specification covers material, design, fabrication, and testing requirements for fiberglass-reinforced plastic (FRP) tanks. Only shop-fabricated, vertical, cylindrical tanks are covered. Tanks covered by this specification are intended for aboveground and atmospheric pressure service. Unsupported cone bottom tanks are outside the scope of this specification.

This specification is designed to provide the petroleum industry with various standard sizes of FRP tanks. Because of the versatility of FRP tanks, the user shall be responsible for determining the suitability of FRP tanks for the intended service.

**NOTE** The consequences of exposing FRP tanks to high temperatures created by exposure fires should be considered. This material loses strength as the temperature increases. FRP tanks should be suitably protected against fire exposure or so located that any spills resulting from the failure of these materials could not unduly expose persons, buildings, structures, or other equipment to the possible fire incident.

### 1.2 Compliance

**1.2.1** The manufacturer is responsible for complying with all of the provisions of this specification. The purchaser is responsible defining their specific requirements in the data sheet (see Figure D.1; hereafter referred to as “the data sheet”). The purchaser may make any investigation necessary to be satisfied with compliance by the manufacturer and may reject any material that does not comply with this specification.

**NOTE** The purchaser is encouraged to arrange for inspection independent of the inspection furnished by the manufacturer, and the purchaser’s inspector should follow closely all the details of shop fabrication and testing herein specified that affect the integrity and safety of the completed structure.

**1.2.2** If specified by the purchaser on the data sheet, the tank shall be constructed in accordance with API Q1 and the API Monogram Program (see Annex A).

**1.2.3** This specification applies to new tanks. The requirements may be applied to existing tanks at the discretion of the owner/operator.

**1.2.4** This specification has requirements given in two alternate systems of units. The manufacturer shall comply with the U.S. customary (USC) units. The SI unit equivalent is provided for convenience.

**NOTE** Per API document style, SI unit values appear first, followed by their USC equivalents in parentheses

## 2 Normative References

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any addenda) applies.

API Standard 650, *Welded Tanks for Oil Storage*

API Standard 2000, *Venting Atmospheric and Low-pressure Storage Tanks*

API Recommended Practice 2003, *Protection Against Ignitions Arising Out of Static, Lightning, and Stray Currents*