

Contents	Page
1 Introduction.....	1
2 Scope	1
3 Definitions.....	1
4 Considerations for valve installation procedures.....	1
4.1 Improper threads	1
4.2 Mismatched threads	1
4.3 Damaged or contaminated threads	2
4.4 Lubricants	2
4.5 Materials	2
4.6 Reuse of taper thread valves and cylinders	2
5 General valve installation guidelines	2
5.1 Procedures	2
5.2 Training.....	2
5.3 Assembly area.....	3
5.4 Tools.....	3
5.5 Calibration	3
5.6 Personal protective equipment	3
5.7 Temperature	3
5.8 Preinstallation evaluation.....	3
6 Guidelines for straight thread valve installation.....	4
6.1 O-ring evaluation	4
6.2 Inspection of O-ring seat	4
6.3 Approved O-rings	4
6.4 Preinstallation inspection.....	4
6.5 Installation of O-rings.....	4
6.6 Installation of valves	4
6.7 Torque	4
6.8 Storage.....	5
7 Guidelines for taper thread valve installation	5
7.1 Preinstallation inspection.....	5
7.2 Reused taper thread valves	5
7.3 Lubrication	5
7.4 Installation	5
7.5 Tightening.....	5
7.6 Inspection	5
7.7 Storage.....	5
8 References	6