

Design, Operation, and Troubleshooting of Dual Gas-lift Wells

API RECOMMENDED PRACTICE 19G9
SECOND EDITION, APRIL 2015



AMERICAN PETROLEUM INSTITUTE

Special Notes

API publications necessarily address problems of a general nature. With respect to particular circumstances, local, state, and federal laws and regulations should be reviewed.

Neither API nor any of API's employees, subcontractors, consultants, committees, or other assignees make any warranty or representation, either express or implied, with respect to the accuracy, completeness, or usefulness of the information contained herein, or assume any liability or responsibility for any use, or the results of such use, of any information or process disclosed in this publication. Neither API nor any of API's employees, subcontractors, consultants, or other assignees represent that use of this publication would not infringe upon privately owned rights.

API publications may be used by anyone desiring to do so. Every effort has been made by the Institute to assure the accuracy and reliability of the data contained in them; however, the Institute makes no representation, warranty, or guarantee in connection with this publication and hereby expressly disclaims any liability or responsibility for loss or damage resulting from its use or for the violation of any authorities having jurisdiction with which this publication may conflict.

API publications are published to facilitate the broad availability of proven, sound engineering and operating practices. These publications are not intended to obviate the need for applying sound engineering judgment regarding when and where these publications should be utilized. The formulation and publication of API publications is not intended in any way to inhibit anyone from using any other practices.

Any manufacturer marking equipment or materials in conformance with the marking requirements of an API standard is solely responsible for complying with all the applicable requirements of that standard. API does not represent, warrant, or guarantee that such products do in fact conform to the applicable API standard.

Users of this Recommended Practice should not rely exclusively on the information contained in this document. Sound business, scientific, engineering, and safety judgment should be used in employing the information contained herein.

All rights reserved. No part of this work may be reproduced, translated, stored in a retrieval system, or transmitted by any means, electronic, mechanical, photocopying, recording, or otherwise, without prior written permission from the publisher. Contact the Publisher, API Publishing Services, 1220 L Street, NW, Washington, DC 20005.

Copyright © 2015 American Petroleum Institute

Foreword

Nothing contained in any API publication is to be construed as granting any right, by implication or otherwise, for the manufacture, sale, or use of any method, apparatus, or product covered by letters patent. Neither should anything contained in the publication be construed as insuring anyone against liability for infringement of letters patent.

Shall: As used in a standard, “shall” denotes a minimum requirement in order to conform to the specification.

Should: As used in a standard, “should” denotes a recommendation or that which is advised but not required in order to conform to the specification.

This document was produced under API standardization procedures that ensure appropriate notification and participation in the developmental process and is designated as an API standard. Questions concerning the interpretation of the content of this publication or comments and questions concerning the procedures under which this publication was developed should be directed in writing to the Director of Standards, American Petroleum Institute, 1220 L Street, NW, Washington, DC 20005. Requests for permission to reproduce or translate all or any part of the material published herein should also be addressed to the director.

Generally, API standards are reviewed and revised, reaffirmed, or withdrawn at least every five years. A one-time extension of up to two years may be added to this review cycle. Status of the publication can be ascertained from the API Standards Department, telephone (202) 682-8000. A catalog of API publications and materials is published annually by API, 1220 L Street, NW, Washington, DC 20005.

Suggested revisions are invited and should be submitted to the Standards Department, API, 1220 L Street, NW, Washington, DC 20005, standards@api.org.

Contents

Page

1	Scope	1
2	Terms, Definitions, Acronyms, and Abbreviations	1
2.1	Terms and Definitions	1
2.2	Acronyms and Abbreviations	4
3	Benefits of Dual Wells	4
3.1	General	4
3.2	More Efficient Drilling	4
3.3	Dual Gas-lift Alternatives	4
4	Dual Gas-lift Practices	5
4.1	General	5
4.2	Practices That Are Recommended	5
4.3	Defining Unacceptable Wells	6
4.4	Considering Alternatives to Dual Gas-lift	6
4.5	Dual Gas-lift Well Design Issues	6
4.6	Dual Gas-lift Operations	7
4.7	Poor Candidates for Dual Gas-lift	8
4.8	Considering Artificial Lift Alternatives to Dual Gas-lift	8
5	Dual Gas-lift Well Designs	9
5.1	General	9
5.2	Mandrel Spacing	9
5.3	Gas-lift Mandrel Spacing Production Pressure Design Line Options	11
5.4	Gas-lift Mandrel Spacing Design Procedure	12
5.5	Installation Issues	14
5.6	When One Zone Is Much Deeper than the Other	14
5.7	PPO and IPO Gas-lift Valves Compared	16
5.8	Unloading Gas-lift Valves	19
5.9	Operating Unloading Gas-lift Valves	19
5.10	Designing for Dual Gas-lift if Mandrels Spaced Too Far Apart	20
5.11	Dual Gas-lift System Design Options	21
6	Dual Gas-lift Well Operations	22
6.1	General	22
6.2	Installing Dual Gas-lift Equipment	22
6.3	Dual Gas-lift Well Wireline Operations	24
6.4	Additional Recommended Wireline Procedures	25
6.5	Unloading Dual Gas-lift Wells	28
6.6	Kicking Off Dual Gas-lift Wells	30
6.7	Operating Dual Gas-lift Wells	31
6.8	Dual Gas-lift Well Optimizing	32
7	Dual Gas-lift Well Surveillance	34
7.1	General	34
7.2	Wireline Operations	34
7.3	Pressure/Temperature Surveys	35
7.4	Evaluating with Pressure/Temperature Surveys	36
7.5	Fluid Levels	38
7.6	Well Tests	38
7.7	CO2 Tracer	39

Contents

	Page
7.8 Continuous Monitoring and Control	39
8 Dual Gas-lift Diagnosis and Troubleshooting	41
8.1 General	41
8.2 Diagnostic Techniques	42
8.3 Locating Communication Problems	47
8.4 Dual Gas-lift Typical Problems	48
9 Dual Gas-lift Well Automation	50
9.1 General	50
9.2 Automation Logic	50
9.3 Key Measurement Parameters	51
9.4 Dual Gas-lift Controls	53
9.5 Responding to Gas-lift System Problems	53
10 Dual gas-lift Special Issues	54
10.1 General	54
10.2 Gas-lift and a Flowing Well in One Wellbore	54
10.3 Gas-lift and a Pumping Well in One Wellbore	55
10.4 Intermitting One or Both Zones	55
10.5 Important Consideration for Completing With or Without Mandrels	56
10.6 Transitioning from Flowing to Dual Gas-lift Operation	57
Annex A (informative) Overview of Dual Well Gas-lift Systems	59
Annex B (informative) Dual Gas-lift Mandrel Spacing Design	79
Annex C (informative) Dual Gas-lift Unloading Valve Design for PPO Valves	84
Annex D (informative) Dual Gas-lift Practices Not Recommended	88
Bibliography	89
Figures	
1 Mandrel with Injection String Beneath the Upper Packer	1
2 Gas-lift Response Curve	33
3 Flowing Pressure Survey	44
4 Inflow Performance Relationship	44
5 Gas-lift Response Curve	45
6 Gas-lift Response Curve Comparison	46
7 Production Rate vs Mandrel Depth	46
B.1 Gas-lift Mandrel Spacing	83
C.1 Graphical Method for Design	86
Tables	
1 Gas-lift Valve Installation Problems	28
B.1 Example Well Parameters	80
B.2 Example Gas-lift Characteristics	80
B.3 Calculated Long String Mandrel Depths	82
B.4 Calculated Short String Mandrel Depths	82
C.1 PPO Valve Calculations	87

Design, Operation, and Troubleshooting of Dual Gas-lift Wells

1 Scope

This document provides recommended practices (RPs) for the selection, design, operation, surveillance, optimization, automation, and troubleshooting of dual gas-lift wells.

The purpose of this document is to present RPs, guidelines, and tools to help obtain optimum production from dual gas-lift wells. This document also contains practices that should be avoided to minimize problems and inefficiencies that can be associated with ineffective dual gas-lift operations. Compared to single completions, dual completions typically have more operating problems, are more difficult to work over, and can produce less efficiently.

It is not the purpose of this document to recommend the practice of dual gas-lift. In some cases, dual gas-lift is problematic and often ineffective. Often it is difficult or even impossible to effectively produce both completions in a dual well using gas-lift over the long term. Where there are other feasible alternatives to produce dual wells, they should be considered. However, many dually completed oil wells should be artificially lifted initially or after reservoir pressures have declined and/or water cuts have increased. In many cases, the only practical method of artificial lift for these wells is gas-lift. Therefore, every effort should be made to design and operate dual gas-lift systems as effectively as possible.

Annexes to this RP include:

- a) an overview of dual gas-lift systems,
- b) dual gas-lift mandrel spacing designs,
- c) dual gas-lift unloading valve design for production pressure operated (PPO) valves, and
- d) dual gas-lift practices not recommended.

2 Terms, Definitions, Acronyms, and Abbreviations

2.1 Terms and Definitions

For the purposes of this document, the following terms and definitions apply.

2.1.1

automation

A system for monitoring, control, diagnosis, and optimization of gas-lift operations that includes measuring important gas-lift parameters, controlling gas-lift injection rate, detecting and diagnosing problems, and optimizing gas-lift operations.

2.1.2

bottomhole pressure

BHP

Normally measured at the midpoint of the perforated interval.

2.1.3

commingling (commingle)

A process where fluids from different productive formations are combined and produced through a single conduit.

2.1.4

cross-flow

The flow of reservoir fluids from one productive formation into another.